

# ***CNC Control Handle USB User Manual***



## Hardware Connection

## Connect the cables



Connect the cable  
to the controller



Connect the USB head to your PC



The Power LED will be lighting



Following Buttons need not to setup

Emergency Stop, Cycle Start, Spindle On/Off, Stop, Re Do, Single Step, Origin Point, Spindle Speed Up/Slow Down, Jog Rate increase / Decrease.

Maximum 3 Meters long



## Software Setup

Step1  
MACH 3

Go to the MACH3  
Select "System  
Hotkey".




## Step2

### System Hotkey Setup

Select the Channels for each directional "Hoykey".



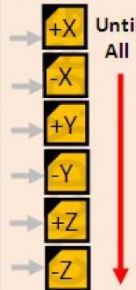
Press Button



#### Step4 Complete other

### Step3 USB Controller

Press Button



Step5  
MACH3

Press  
"OK" to  
save and  
exit

