

# ***Mini Barrel Rotary Tumbler Jewelry Polishing Machine***

***Model: KT-6808***



## **Features:**

- Barrel Rotary tumblers for polishing gold & silver jewelry, stainless steel parts or other metal mechanical parts
- Excellent for polishing small jewelry items
- Designed for fixed time tumbling (from 0-60 minutes). Auto-reverse function enables through tumbling with 4 variable speeds control so that jewelries can be polished with good care.
- Processing time is longer than vibratory finishing, but a distinct advantage is that the surface of work pieces get work hardened.
- Addition of burnishing compound and detergent keeps parts cool and avoids drag during tumbling.
- This barrel mini rotary tumbler is a great hobby for beginners and great tool for experts.

## **Specifications:**

- Voltage: 220 V
- Power: 150W
- Capacity: 2kg
- Barrel size: Length 15 mm, Diameter 15 mm
- Hole diameter: 8cm
- Dimensions: 20.5x16x10cm
- Weight: 5 kg

## **Operating Instructions:**

This tumbler comes fully assembled. Simply place the tumbler base on a sturdy level work surface.

**Step 1:** Set the barrel on end and remove the lid.

**Step 2:** Add steel media to the barrel depending on the max capacity.

**Step 3:** Add your workpieces; using 1 part workpieces to 4 parts media, by volume.

**Step 4:** Add your compound solution to the barrel, filling the barrel to about 1/2" above the level of the media. (Follow instructions on the label of the compound you are using to mix the solution properly.)

**Step 5:** Secure the lid onto the barrel. Position barrel between roller guides and start tumbling.

**Step 6:** Tumble for no more than 120 minutes.

**Step 7:** Rinse the workpieces, stainless steel shot and the tumbler barrel. Dry the workpieces.

**Package Contents:**

- KT-6808 polishing machine
- Polishing barrel
- Polishing beads 1bag
- 2 Alternative tanks
- 2 Sealing ring
- 1 Small package trial version polishing powder
- 500 gram boxed 910 US polishing powder



*Made in China*